



Size A	Part No.*	Across Flats B Max. Min.	Thickness C Max. Min.	Across Corners Min.	Bearing Dia. Min.	Proof Load Min. Lb.	1 st Install Max. In.-lb.	1 st Removal Min. In.-lb.	3 rd Removal Min. in.-lb.	Weight /1000 Lb.	Carton Qty.
#8-32	8CFHCB#	0.344 0.332	0.134 0.123	0.378	0.328	1700	12	2	0.5	3.98	10,000
#10-24	10CFHCB#	0.375	0.172	0.413	0.357	2100	17	2.5	1	4.8	8,000
#10-32	10FFHCB#	0.362	0.160			2400					
#12-24	12CFHCB#	0.438	0.226	0.488	0.407	2900	27	3.5	1	7.1	5500
#12-28	12FFHCB#	0.428	0.212			3100					
1/4-20	25CFHCB#	0.438	0.226	0.488	0.407	3800	40	5.0	1.5	7.09	5500
1/4-28	25FFHCB#	0.428	0.212			4350					
5/16-18	31CFHCB#	0.502	0.273	0.557	0.465	6300	80	8.0	2.5	11	3800
5/16-24	31FFHCB#	0.489	0.258			6950					
3/8-16	37CFHCB#	0.563	0.337	0.628	0.523	9300	110	12	4.0	15.5	2500
3/8-24	37FFHCB#	0.555	0.320			10,500					
7/16-14	43CFHCB#	0.688	0.385	0.768	0.641	12,800	135	17	5.0	27.7	1400
7/17-20	43FFHCB#	0.675	0.366			14,200					
1/2-13	50CFHCB#	0.750	0.448	0.840	0.699	17,000	204	22	7.5	35.3	1100
1/2-20	50FFHCB#	0.736	0.427			19,200					
9/16-12	56CFHCB#	0.875	0.496	0.982	0.818	21,800	300	30	10.0	57.1	650
9/16-18	56FFHCB#	0.861	0.473			24,400					
5/8-11	62CFHCB#	0.938	0.559	1.051	0.876	27,200	420	39	12.5	71.4	550
5/8-18	62FFHCB#	0.922	0.535			30,700					
3/4-10	75CFHCB#	1.125	0.665	1.240	1.034	40,100	540	58	20	111	350
3/4-16	75FFHCB#	1.088	0.617			44,800					
7/8-9	87CFHCB#	1.312	0.776	1.447	1.206	55,400	840	88	30	176	200
7/8-14	87FFHCB#	1.269	0.724			61,100					
1-8	100CFHCB#	1.500	0.887	1.653	1.377	72,700	1080	120	40	277	125
1-14	100FFHCB#	1.450	0.831			81,500					

Coating Codes (substitute for “#” in the part number).
Other available finishes may not be listed.

- [blank] – Unfinished Plain
- 1 – Zinc/Yellow per ASTM F1941 -10 Fe/Zn 5C
- 2 – Zinc/Clear per ASTM F1941 -10 Fe/Zn 5AT
- 3 – Cadmium/Clear per ASTM F1941 -10 Fe/Cd 5A
- 4 – Phosphate/Oil per ASTM F 1137 Grade D
- C – Commercial Cadmium/Clear
- Y – Commercial Zinc/Yellow
- Z – Commercial Zinc/Clear

- Notes:
- Dimensions per ASME B18.2.2-2010 Table 4
 - Performance Per IFI 100/107 2002 for Grade B All Metal Prevailing Torque Hex Locknuts.

FINISHED HEX CENTER LOCKNUTS GRADE B

	Date	By	Scale	Units	Type	Rev.
	2-17-14	MJK	None	Inch	Sales	B