



Size A	Part No.*	Across Flats B Max. Min.	Thickness C Ref.	Wrench Height D Min.	Width Across Corners Min.	Proof Load Min. Lb.	1 st Install Max. In.-lb.	1 st Removal Min. In.-lb.	3 rd Removal Min. in.-lb.	Weight /1000 Lb.	Carton Qty.
#10-24	10CHCCA#	0.362 0.375	0.52	0.20	0.413	1550	17	2.5	1.0	10.4	3800
1/4-20	25CHCCA#	0.428 0.438	0.59	0.23	0.488	2900	40	5	1.5	14.3	2800
5/16-18	31CHCCA#	0.489 0.500	0.69	0.28	0.557	4700	80	8	2.5	20.3	2200
3/8-16	37CHCCA#	0.551 0.562	0.78	0.31	0.628	7000	110	12	4	26.4	1300
1/2-13	50CHCCA#	0.736 0.750	1.03	0.42	0.840	12,800	204	22	7.5	66	600

*Coating Codes (substitute for “#” in the part number).
Other available finishes may not be listed.

- [blank] – Unfinished Plain
- [blank] – Unfinished Plain
- 1 – Zinc/Yellow per ASTM F1941 -10 Fe/Zn 5C
- 2 – Zinc/Clear per ASTM F1941 -10 Fe/Zn 5AT
- 3 – Cadmium/Clear per ASTM F1941 -10 Fe/Cd 5A
- 4 – Phosphate/Oil per ASTM F 1137 Grade D
- C – Commercial Cadmium/Clear
- Y – Commercial Zinc/Yellow
- Z – Commercial Zinc/Clear

- Notes:
1. Threads per ASME B1.1 2003.01.01, 2B Fit Before Lock
 2. Dimensions per SAE J483 High Crown, and Performance per IFI 100/107 2002 Grade A.

High Crown Acorn Locknuts



Date	By	Scale	Units	Type	Rev.
2-17-14	MJK	None	Inch	Sales	B