



Size <b>A</b>	Part No.*	Across Flats <b>B</b> Max. Min.	Thickness <b>C</b> Max. Min.	Wrench Height <b>D</b> Min.	Proof Load Min. N	1 <sup>st</sup> Install Max. Nm	1 <sup>st</sup> Removal Min. Nm	5 <sup>th</sup> Removal Min. Nm	Weight /1000 Lb.	Carton Qty.
M8x1	.8FFJP4#	13 12.73	4 2.9	3	14,900	6	0.85	0.6	18.1	2,000
M10x1	.10FFJP4#	16 15.73	5 4.7	3.8	24,500	10.5	1.5	1	29.7	1,100
M12x1.5	.12FFJP4#	18 17.73	6 5.7	4.6	33,500	15.5	2.3	1.6	50.7	650
M16x1.5	.16FFJP4#	24 23.67	8 7.42	5.9	63,500	32	4.5	3	99	300
M20x1.5	.20FFJP4#	30 29.16	10 9.1	7.3	103,400	54	7.5	5.3	248	150

\*Coating Codes (substitute for “#” in the part number).  
Other available finishes may not be listed.

- [blank] – Unfinished Plain
- 1 – Zinc/Yellow per ASTM F1941 - Fe/Zn 5C
- 2 – Zinc/Clear per ASTM F1941 - Fe/Zn 5AT (RoHS)
- 3 – Cadmium/Clear per ASTM F1941 - Fe/Cd 5A
- 4 – Phosphate/Oil per ASTM F 1137 Grade D
- C – Commercial Cadmium/Clear
- Y – Commercial Zinc/Yellow
- Z – Commercial Zinc/Clear (RoHS)

- Notes:
1. These items are compliant to all requirements per ISO 8675 with lock
  2. Mechanical and performance properties per ISO 2320
  3. Material properties of fasteners and Proof Load per ISO 898-2
  4. Triangular ISO metric thread according per ISO 965-2 6H
  5. Parts listed are not all stocked – contact Aztech sales for lead times
  6. Latest standard revisions were used on the date of print release

## PUNCH TOP LOCK ISO 8675 Class 4



Date	By	Scale	Units	Type	Rev.
10-17-2014	SEK	None	mm	S	A