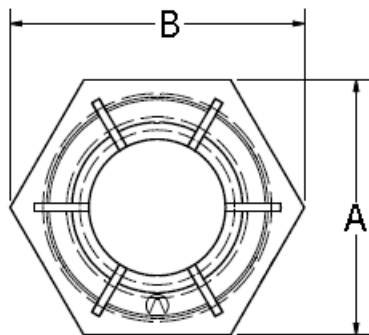
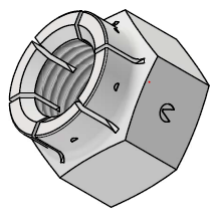


Part Number Material Codes

Substitute for "J" in the part number.

J- Carbon Steel, 450°

C, D- Corrosion Resistant Steel, 800°

Part Number Finish Codes

Substitute for "XX" in the part number.

XX- Unfinished Plain

2A- .0002 Clear Cadmium SAE AMS QQ-P-416, Type I, Cl 3

2B- .0003 Clear Cadmium, SAE AMS QQ-P-416, Type I, Cl 2

2C- .0003 Clear Cadmium / Yellow Chromate SAE AMS

QQ-P-416, Type II, Class 2

2D- .0002 Zinc Tri Clear ASTM B633-15, SC 1, Type III

2E- Black Oxide AMS 2485K, MIL-DTL-13924D

2F- Phos & Oil 72 HR, ASTM F1137 Gr D

Other available finishes may not be listed.

Drawing # FHFFH

Thread Size	Part Number Steel, Plain	A Max / Min	B REF	C Max	D Min	Proof Load Steel & CRES Min Lb
1/4-20 UNJC 2B	25CFHLJXXBQ	.502 / .492	.552	.290	.094	5,730
5/16-18 UNJC 2B	31CFHLJXXBQ	.564 / .553	.622	.312	.113	9,600
3/8-16 UNJC 2B	37CFHLJXXBQ	.627 / .616	.696	.384	.144	13,800
7/16-14 UNJC 2B	43CFHLJXXBQ	.752 / .741	.837	.446	.163	14,900
1/2-13 UNJC 2B	50CFHLJXXBQ	.814 / .803	.907	.509	.196	22,000
9/16-12 UNJC 2B	56CFHLJXXBQ	.940 / .928	1.051	.571	.216	27,000
5/8-11 UNJC 2B	62CFHLJXXBQ	1.002 / .990	1.119	.634	.245	34,000
3/4-10 UNJC 2B	75CFHLJXXBQ	1.127 / .1.115	1.260	.759	.325	50,000
7/8-9 UNJC 2B	87CFHLJXXBQ	1.314 / 1.301	1.470	.884	.397	64,600
1-8 UNJC 2B	100CFHLJXXBQ	1.502 / 1.489	1.682	1.009	.462	85,000
1-1/8-7 UNJC 2B	112CFHLJXXBQ	1.814 / 1.801	2.038	1.134	.549	106,000
1-1/4-7 UNJC 2B	125CFHLJXXBQ	2.002 / 1.988	2.250	1.259	.616	125,000
1-3/8-6 UNJC 2B	137CFHLJXXBQ	2.190 / 2.176	2.484	1.384	.684	145,000
1-1/2-6 UNJC 2B	150CFHLJXXBQ	2.377 / 2.363	2.697	1.509	.748	182,000
1-5/8-5.5 UNJC 2B	162CFHLJXXBQ	2.564 / 2.549	2.909	1.634	.814	194,000
1-3/4-5 UNJC 2B	175CFHLJXXBQ	2.752 / 2.737	3.124	1.759	.882	233,000
1-7/8-5 UNJC 2B	187CFHLJXXBQ	2.940 / 2.925	3.338	1.884	.950	257,000
2-4 UNJC 2B	200CFHLJXXBQ	3.127 / 3.112	3.552	2.009	1.018	310,000

Standards & Specifications:

- Parts coated with a non-dry, wax type lubricant compliant to NASM25027
- Prevailing Torque Locking Performance compliant with requirements of NASM25027
- Threads as specified per MIL-S-8879

FLEXSIX LOCKNUTS

Heavy Hex, Full Height



Date	By	Scale	Units	Type	Rev.
1-17-2026	MEK	None	Inch	Sales	A