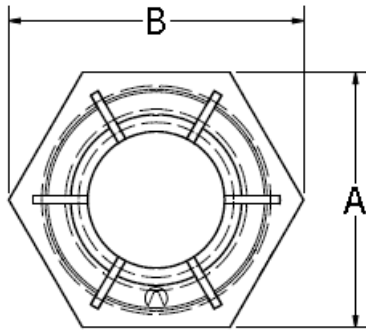
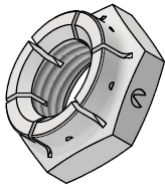


Part Number Material Codes

Substitute for "J" in the part number.

J- Carbon Steel, 450°

C, D- Corrosion Resistant Steel, 800°

Part Number Finish Codes

Substitute for "XX" in the part number.

XX- Unfinished Plain

2A- .0002 Clear Cadmium SAE AMS QQ-P-416, Type I, Cl 3

2B- .0003 Clear Cadmium, SAE AMS QQ-P-416, Type I, Cl 2

2C- .0003 Clear Cadmium /Yellow Chromate SAE AMS QQ-P-416, Type II, Class 2

2D- .0002 Zinc Tri Clear ASTM B633-15, SC 1, Type III

2E- Black Oxide AMS 2485K, MIL-DTL-13924D

2F- Phos & Oil 72 HR, ASTM F1137 Gr D

Other available finishes may not be listed.

Thread Size	Part Number Steel, Plain	A Max / Min	B REF	C Max	D Min	Proof Load Steel & CRES Min Lb
1/4-20 UNJC 2B	25CFYTJXXBQ	.502 / .492	.552	.219	.053	4,450
5/16-18 UNJC 2B	31CFYTJXXBQ	.564 / .553	.622	.266	.087	4,980
3/8-16 UNJC 2B	37CFYTJXXBQ	.627 / .616	.696	.282	.085	7,360
7/16-14 UNJC 2B	43CFYTJXXBQ	.752 / .741	.837	.328	.101	10,100
1/2-13 UNJC 2B	50CFYTJXXBQ	.814 / .803	.907	.328	.101	11,400
9/16-12 UNJC 2B	56CFYTJXXBQ	.940 / .928	1.051	.368	.104	14,600
5/8-11 UNJC 2B	62CFYTJXXBQ	1.002 / .990	1.119	.399	.116	18,100
3/4-10 UNJC 2B	75CFYTJXXBQ	1.127 / .1.115	1.260	.415	.121	26,800
7/8-9 UNJC 2B	87CFYTJXXBQ	1.314 / 1.301	1.470	.477	.163	36,940
1-8 UNJC 2B	100CFYTJXXBQ	1.502 / 1.489	1.682	.571	.207	48,500
1-1/8-7 UNJC 2B	112CFYTJXXBQ	1.814 / 1.801	2.038	.634	.202	61,100
1-1/4-7 UNJC 2B	125CFYTJXXBQ	2.002 / 1.988	2.250	.759	.287	77,600
1-3/8-6 UNJC 2B	137CFYTJXXBQ	2.190 / 2.176	2.484	.818	.300	79,700
1-1/2-6 UNJC 2B	150CFYTJXXBQ	2.377 / 2.363	2.697	.884	.326	96,900

Standards & Specifications:

- Parts coated with a non-dry, wax type lubricant compliant to NASM25027
- Prevailing Torque Locking Performance compliant with requirements of NASM25027
- Threads as specified per MIL-S-8879

FLEXSIX LOCKNUTS

Heavy Hex, Thin Height



Date	By	Scale	Units	Type	Rev.
1-17-2026	MEK	None	Inch	Sales	A