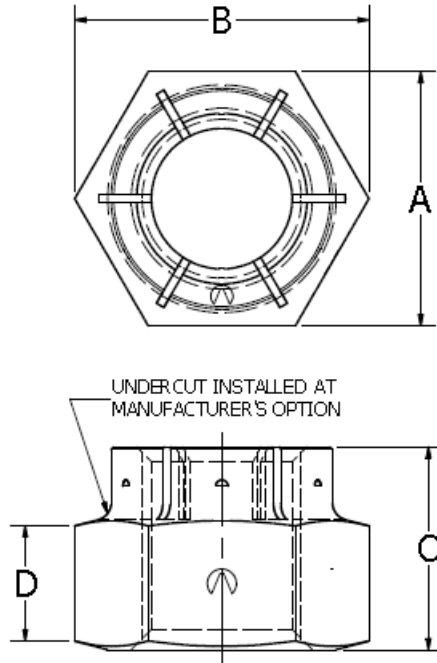
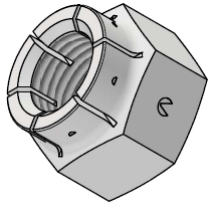




Part Number Material Codes

Substitute for "J" in the part number.

J- Carbon Steel, 450°

C, D- Corrosion Resistant Steel, 800°

Part Number Finish Codes

Substitute for "XX" in the part number.

XX- Unfinished Plain

2A- .0002 Clear Cadmium SAE AMS QQ-P-416, Type I, Class 3

2B- .0003 Clear Cadmium, SAE AMS QQ-P-416, Type I, Class 2

2C- .0003 Clear Cadmium /Yellow Chromate SAE AMS QQ-P-416, Type II, Class 2

2D- .0002 Zinc Tri Clear ASTM B633-15, SC 1, Type III

2E- Black Oxide AMS 2485K, MIL-DTL-13924D

2F- Phos & Oil 72 HR, ASTM F1137 Gr D

Other available finishes may not be listed.

Drawing # FLHFH-B

Thread Size	Part Number Steel, Plain	A Max Min	B REF	C Max	D Min	Proof Load Steel & CRES Min Lb
9/16-12 UNJC 3B	56CFLLJXXBQ	.877	.978	.696	.385	27,000
9/16-18 UNJF 3B	56FFLLJXXBQ	.865				30,000
5/8-11 UNJC 3B	62CFLLJXXBQ	.940	1.051	.759	.410	34,000
5/8-18 UNJF 3B	62FFLLJXXBQ	.928				38,400
3/4-10 UNJC 3B	75CFLLJXXBQ	1.064	1.191	.884	.505	50,000
3/4-16 UNJF 3B	75FFLLJXXBQ	1.052				52,300
7/8-9 UNJC 3B	87CFLLJXXBQ	1.252	1.403	1.009	.570	64,600
7/8-14 UNJF 3B	87FFLLJXXBQ	1.239				71,400
1-8 UNJC 3B	100CFLLJXXBQ	1.440	1.615	1.134	.635	85,000
1-12 UNJF 3B	102FFLLJXXBQ	1.427				90,500
1-14 UNJS 3B	100FFLLJXXBQ					92,500
1-1/8-12 UNJF 3B	112FFLLJXXBQ	1.627 1.614	1.826	1.259	.710	119,000
1-1/4- UNJF 3B	125FFLLJXXBQ	1.814 1.801	2.038	1.446	.795	148,000
1-3/8- UNJF 3B	137FFLLJXXBQ	2.002 1.988	2.269	1.509	.815	170,000
1-1/2- UNJF 3B	150FFLLJXXBQ	2.190 2.176	2.484	1.759	.970	206,000
1-3/4-12 UNJF 3B	175FFLLJXXBQ	2.752 2.737	3.124	2.010	1.124	273,000
1-7/8- UNJF 3B	187FFLLJXXBQ	2.940 2.925	3.338	2.140	1.190	316,000
2-12 UNJF 3B	200FFLLJXXBQ	3.127 3.112	3.552	2.260	1.260	362,000

Standards & Specifications:

- Parts coated with a non-dry, wax type lubricant compliant to NASM25027
- Prevailing Torque Locking Performance compliant with requirements of NASM25027
- Threads as specified per MIL-S-8879
- Dimensions and markings meet the requirements of MS21045, MS21046 and NAS1021

FLEXSIX LOCKNUTS

Light Hex, Full Height, Drawing B



Date	By	Scale	Units	Type	Rev.
1-17-2026	MEK	None	Inch	Sales	A