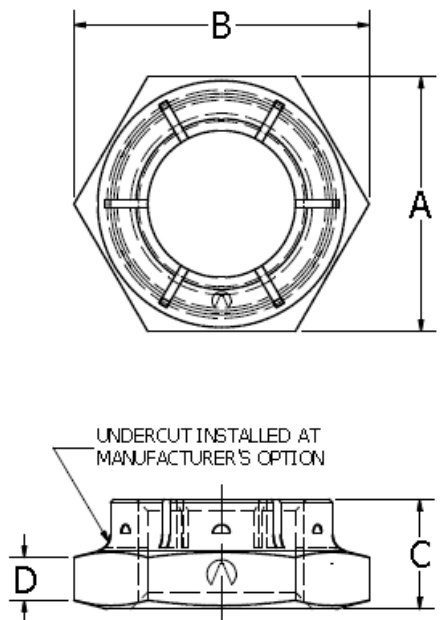
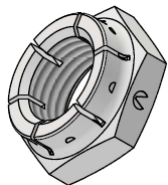




Part Number Material Codes

Substitute for "J" in the part number.

J- Carbon Steel, 450°

C, D- Corrosion Resistant Steel, 800°

Part Number Finish Codes

Substitute for "XX" in the part number.

XX- Unfinished Plain

2A- .0002 Clear Cadmium SAE AMS QQ-P-416, Type I, Class 3

2B- .0003 Clear Cadmium, SAE AMS QQ-P-416, Type I, Class 2

2C- .0003 Clear Cadmium /Yellow Chromate SAE AMS QQ-P-416, Type II, Class 2

2D- .0002 Zinc Tri Clear ASTM B633-15, Service Condition 1, Type III

2E- Black Oxide AMS 2485K, MIL-DTL-13924D

2F- Phos & Oil 72 HR, ASTM F1137 Gr D

Other available finishes may not be listed.

Drawing # FLHTH-B

Thread Size	Part Number Steel, Plain	A Max Min	B REF	C Max	D Min	Proof Load Steel & CRES Min Lb
9/16-12 UNJC 3B	56CFTTJXXBQ	.877	.978	.368	.135	14,600
9/16-18 UNJF 3B	56FFTTJXXBQ	.865				16,200
5/8-11 UNJC 3B	62CFTTJXXBQ	.940	1.051	.399	.147	18,100
5/8-18 UNJF 3B	62FFTTJXXBQ	.928				20,500
3/4-10 UNJC 3B	75CFTTJXXBQ	1.064	1.191	.415	.155	26,800
3/4-16 UNJF 3B	75FFTTJXXBQ	1.052				29,800
7/8-9 UNJC 3B	87CFTTJXXBQ	1.252	1.403	.477	.166	36,940
7/8-14 UNJF 3B	87FFTTJXXBQ	1.239				40,800
1-8 UNJC 3B	100CFTTJXXBQ	1.440	1.615	.571	.218	48,500
1-12 UNJF 3B	102FFTTJXXBQ	1.427				53,000
1-14 UNJS 3B	100FFTTJXXBQ					54,400
1-1/8-12 UNJF 3B	112FFTTJXXBQ	1.627 1.614	1.826	.634	.238	68,500
1-1/4- UNJF 3B	125FFTTJXXBQ	1.814 1.801	2.038	.759	.311	85,800
1-3/8- UNJF 3B	137FFTTJXXBQ	2.002 1.988	2.269	.821	.325	90,700
1-1/2- UNJF 3B	150FFTTJXXBQ	2.190 2.176	2.484	.884	.350	109,000

Standards & Specifications:

- Parts coated with a non-dry, wax type lubricant compliant to NASM25027
- Prevailing Torque Locking Performance compliant with requirements of NASM25027
- Threads as specified per MIL-S-8879

FLEXSIX LOCKNUTS

Light Hex, Thin Height, Drawing B



Date	By	Scale	Units	Type	Rev.
1-17-2026	MEK	None	Inch	Sales	A